

Successful full dechlorination of DNAPL comprising chlorinated ethenes and ethanes under a commercially active site.

Jack Shore

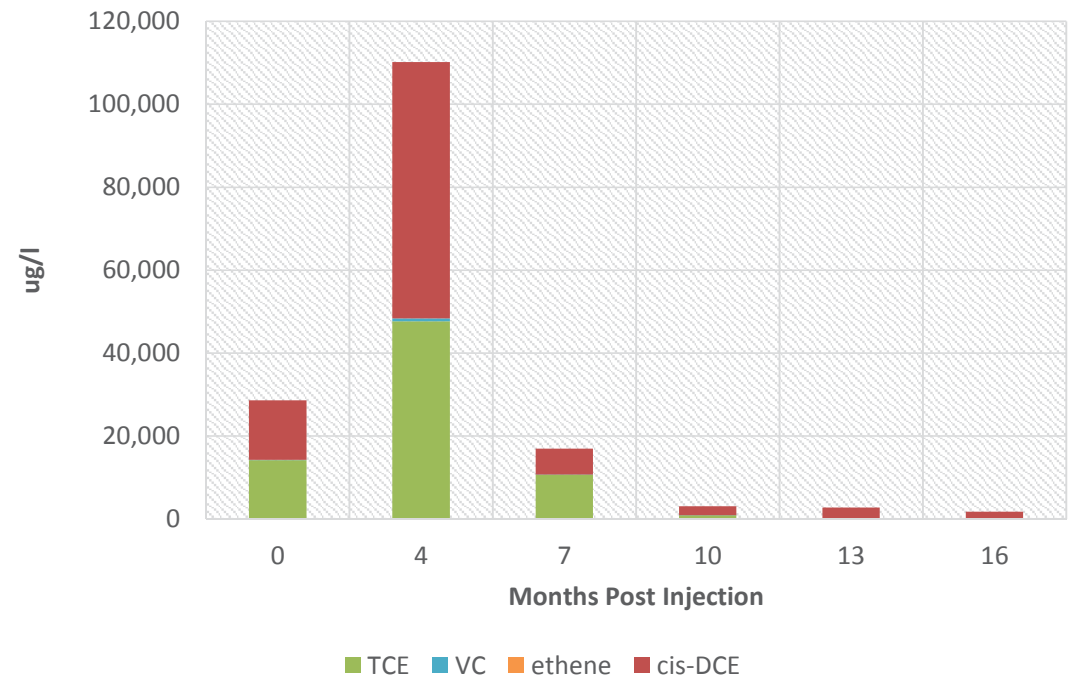
UK & Scandinavia District Manager

REGENESIS

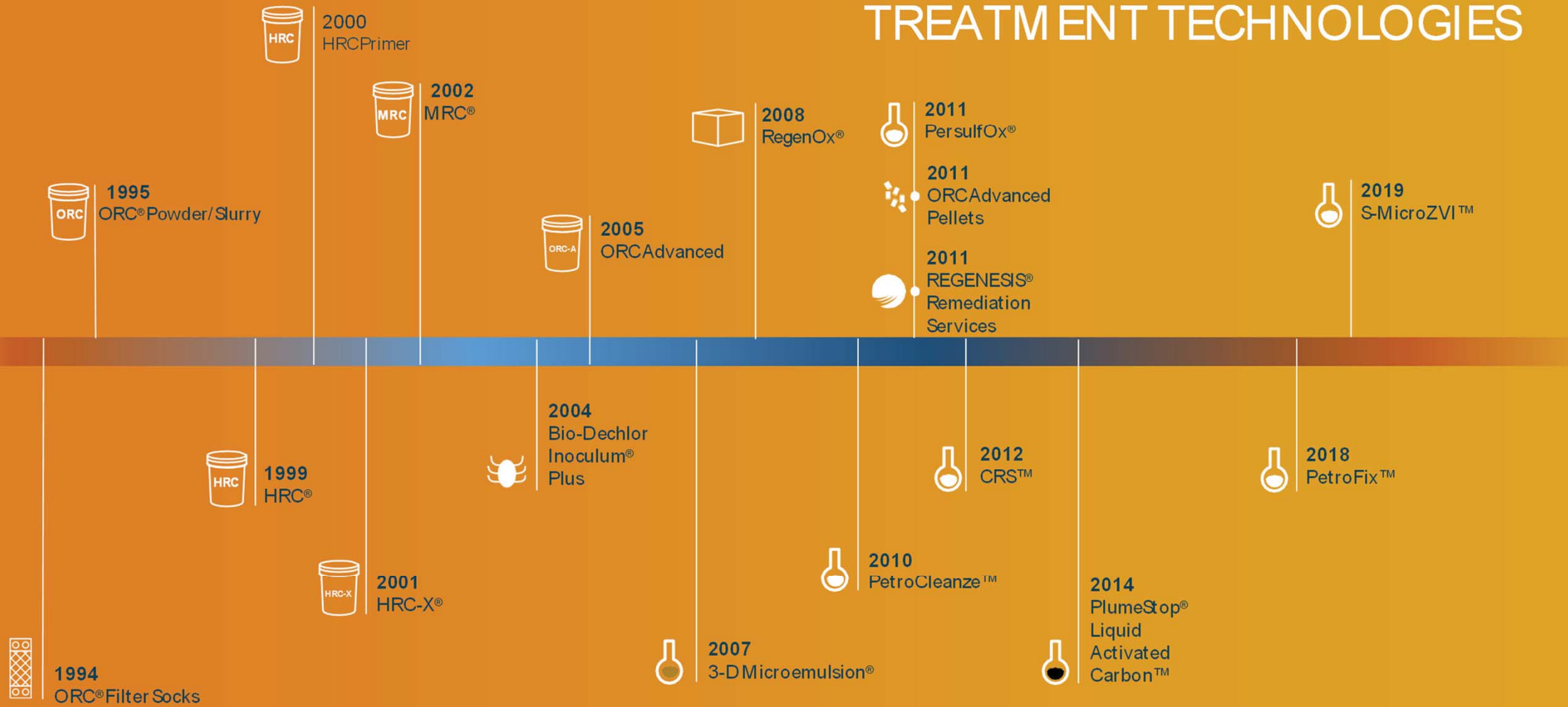
What we will cover today

1. Introduction to Regenesis
2. Overview of Chlorinated Solvents – where they are found and the problems associated with them
3. Site Overview
4. Previous Remediation activity
5. The problems with back diffusion
6. The benefits of a pilot
7. The application of 3DMicroemulsion and BDI
8. Results and Conclusions

2. Mean Concentration Distribution Over Time (Cl-Ethenes)



CONTINUOUS DEVELOPMENT OF NEW TREATMENT TECHNOLOGIES



Chlorinated Solvents

Alkanes and Alkenes

Most commonly alkanes or alkenes (in terms of usage) with different degrees of chlorine substitution for hydrogen

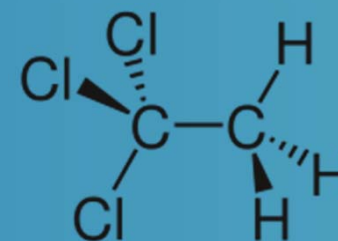
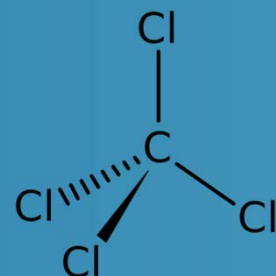
Chlorinated alkanes

Chloromethanes (one carbon)

CT, TCM (chloroform), DCM, MC

Chloroethanes (two carbons)

trichloroethane (**TCA**) (isomers), dichloroethane (isomers) and chloroethane



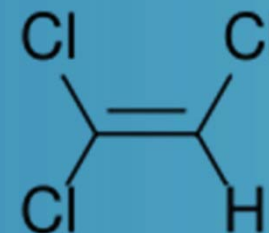
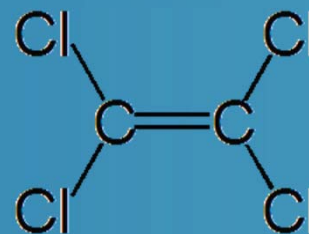
Chlorinated alkenes

Tetrachloroethene (perchloroethene) (**PCE**)

Trichloroethene (**TCE**)

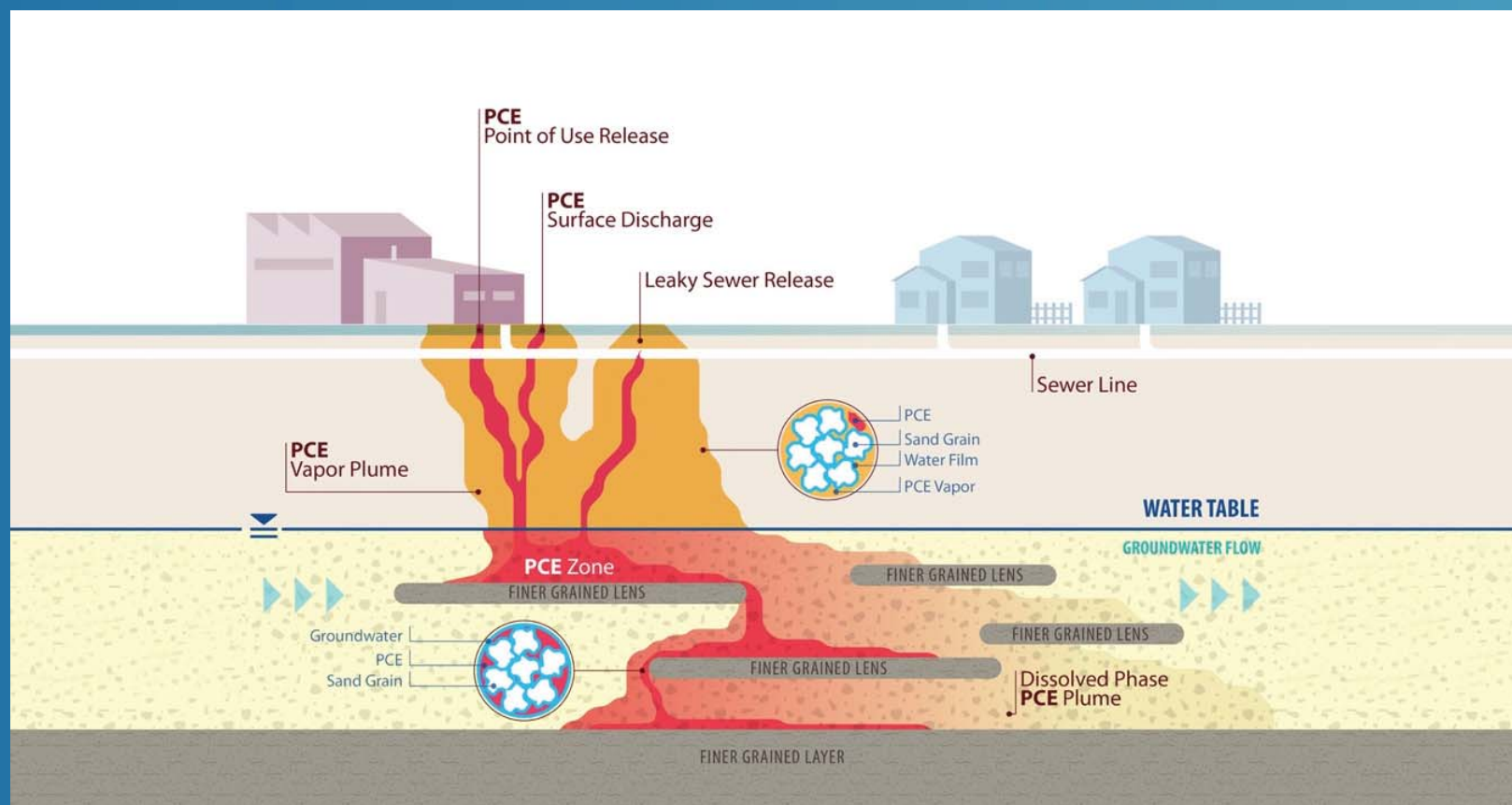
Dichloroethene (isomers) (**DCE**)

Vinyl Chloride (**VC**)



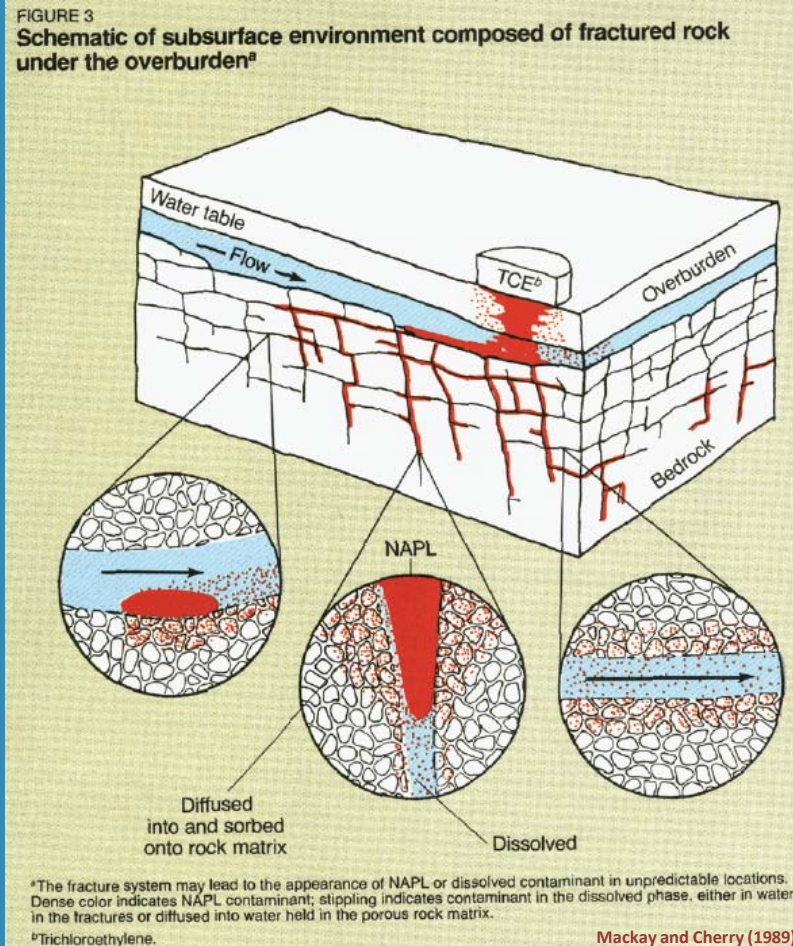
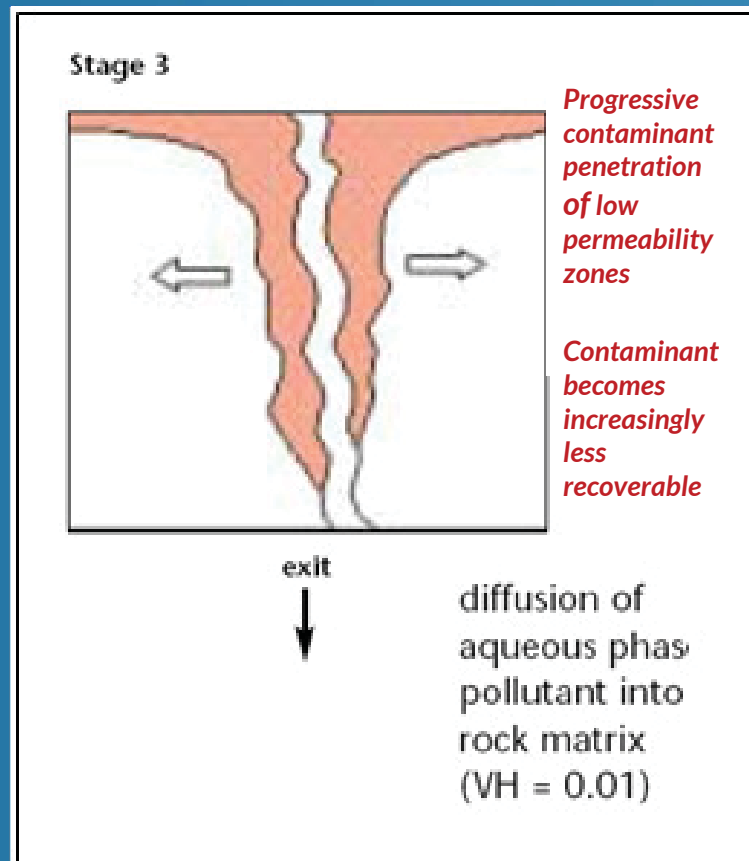
Chlorinated Solvents

Dense Non-aqueous phase liquids (DNAPLs)



Chlorinated Solvents

Permeation

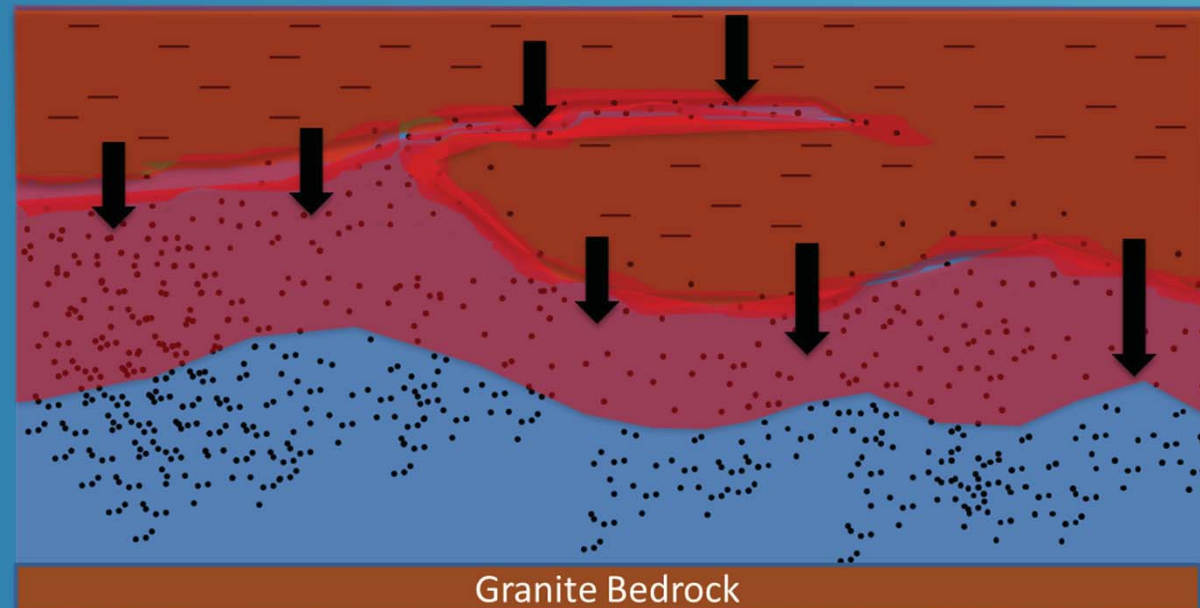


Metal Works– United Kingdom

Groundwater Impacted with DNAPL TCE/TCA

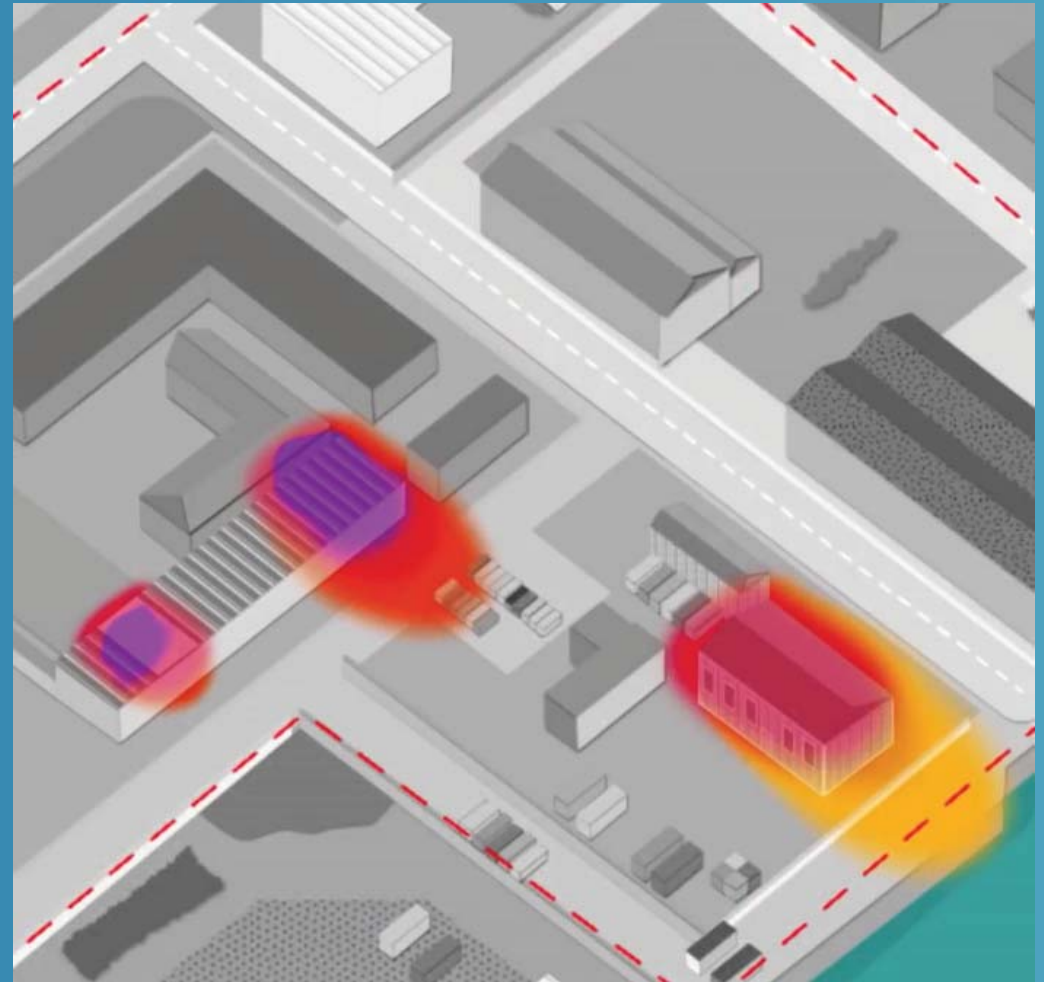
Site investigation

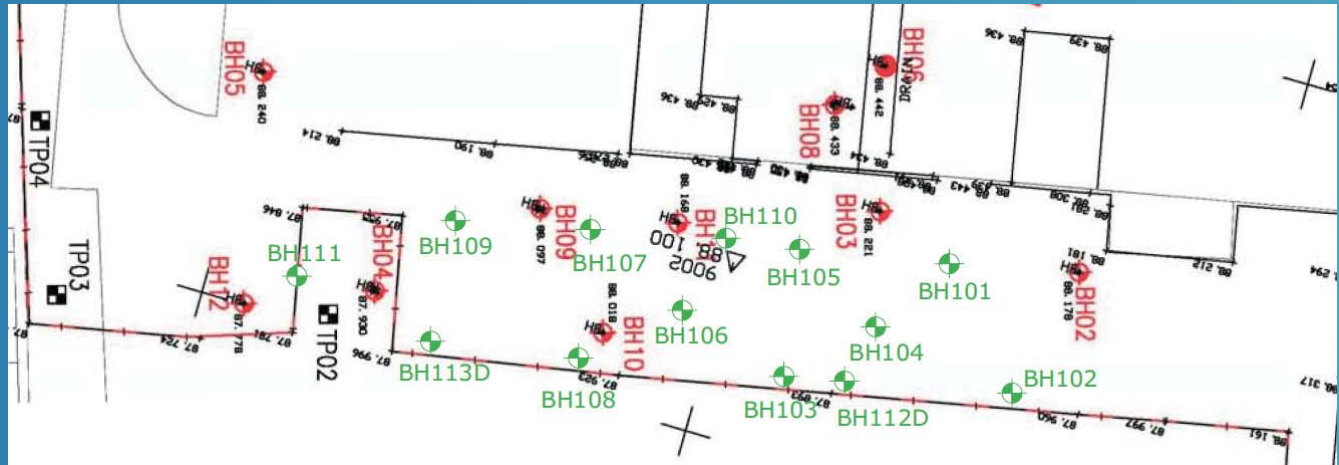
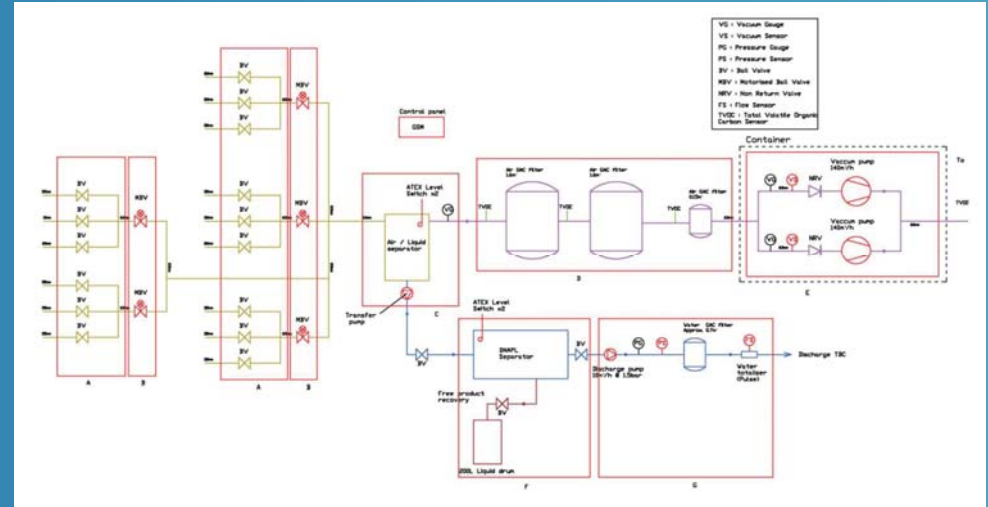
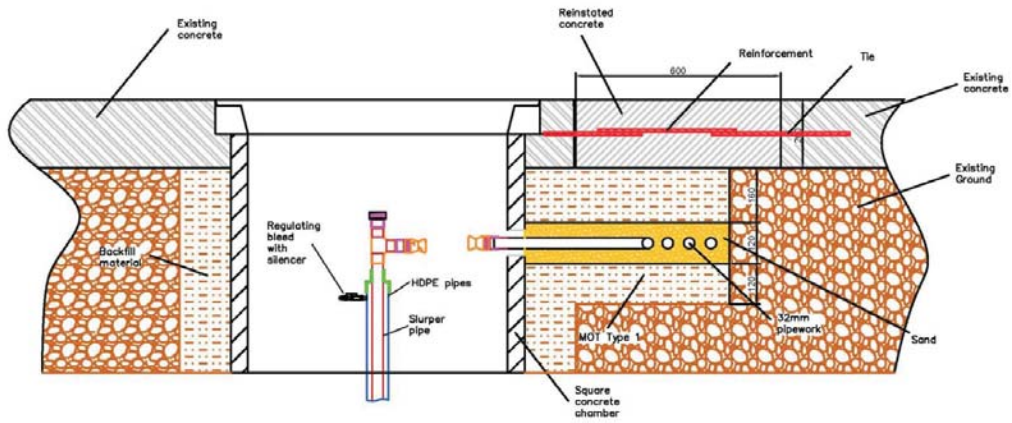
- Identified a 1,500m² area Impacted with TCE and TCA
- Up to 20 mg/L of TCA and 33 mg/L TCE identified across the area
- Average total CHC concentrations 11 mg/L
- Impacted thickness 1 – 9m BGL
- Groundwater at 2.5m BGL
- Geology identified as glacial till/ clay underlain by coarse sands and granite bedrock



Remediation driver – contractual

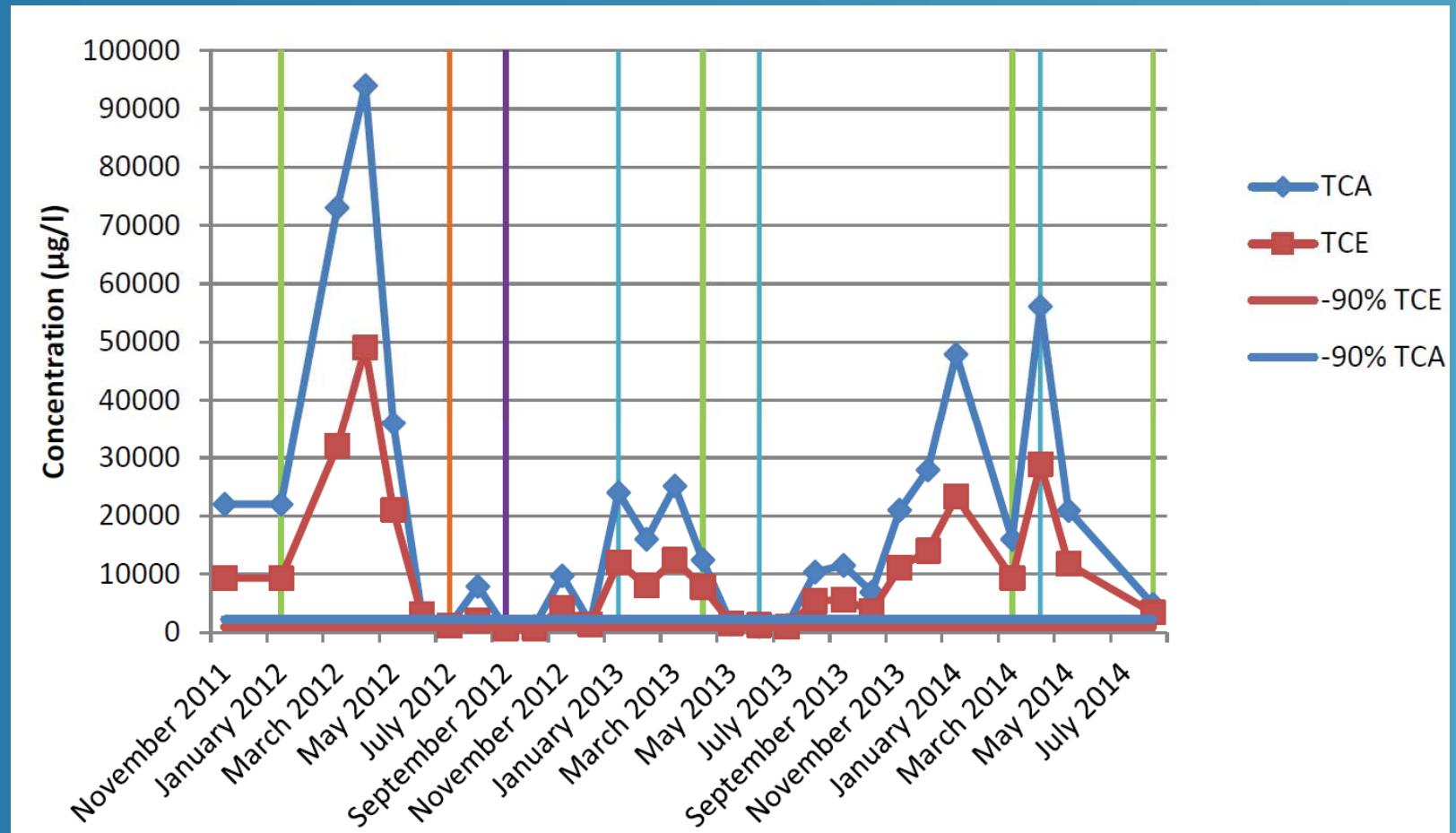
Challenges to overcome...





Dual / Multi Phase Vacuum Extraction – Results

- 75% Reduction not achieved
- Significant rebound when the system was switched off
- 3 yrs of physical treatment
- Targets not met
- Further investigation required



Colorado State University
Civil and Environmental Engineering
Center for Contaminant Hydrology

CCH



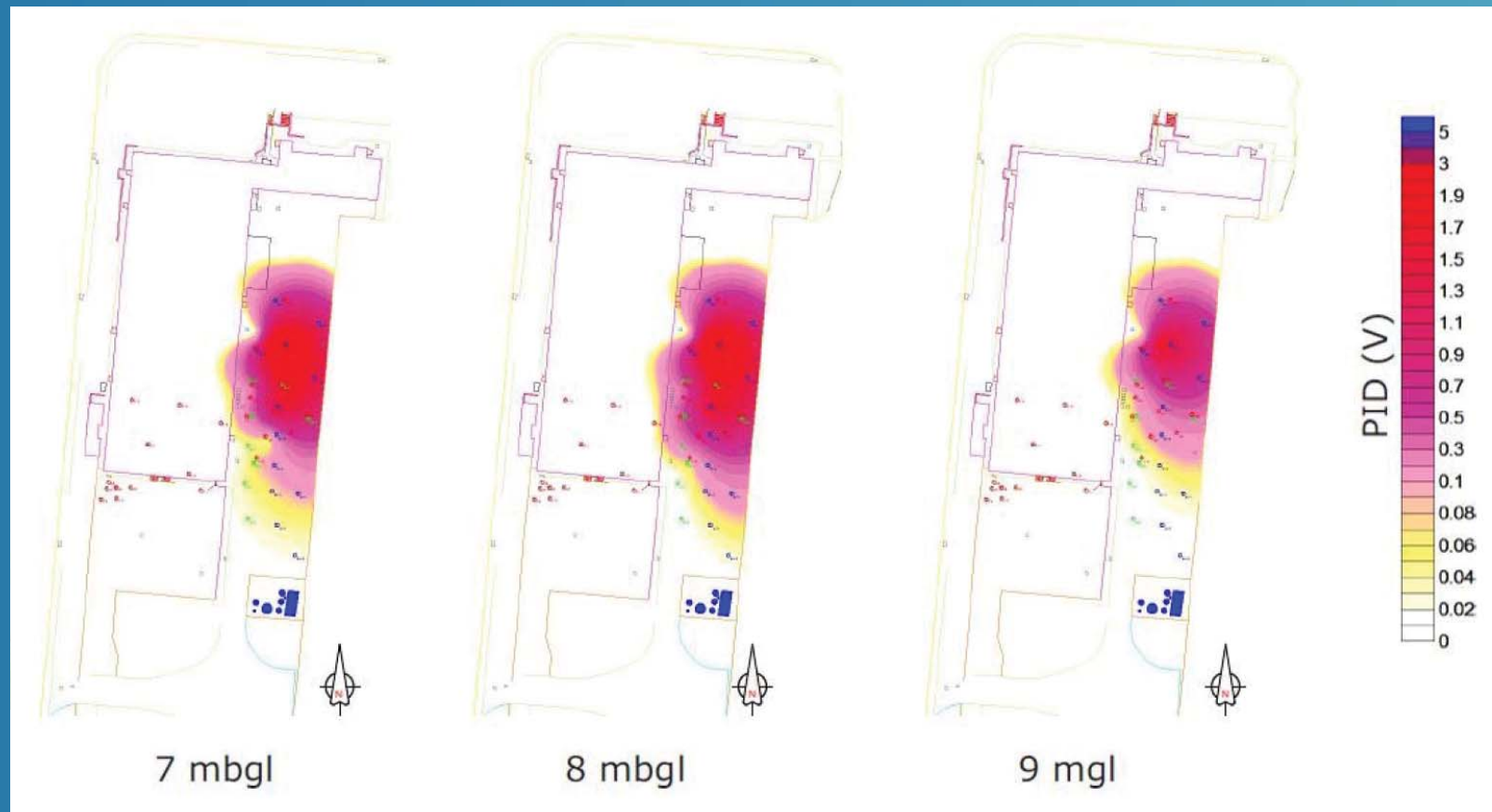
Lee Ann Doner, laruther@engr.colostate.edu

Tom Sale, tsale@engr.colostate.edu

MIP Survey Results – Post SVE

Objectives:

- Assess residual mass
- Understand vertical plume profile
- Inform remedial strategy
- Evaluate risk

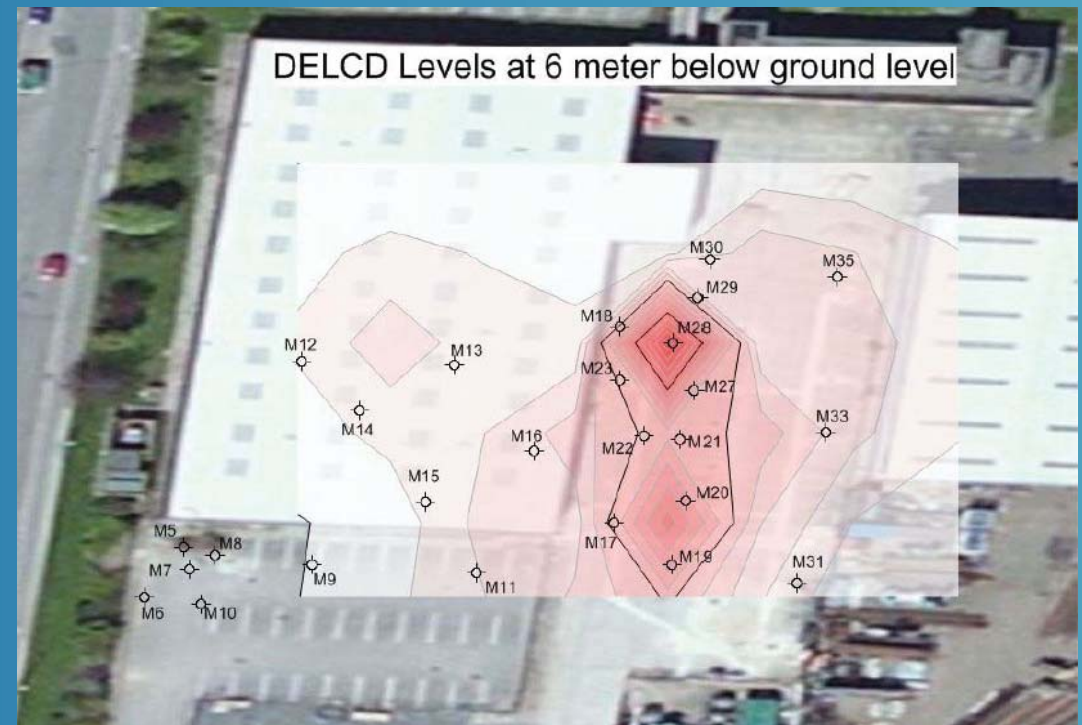


Metal Works– United Kingdom

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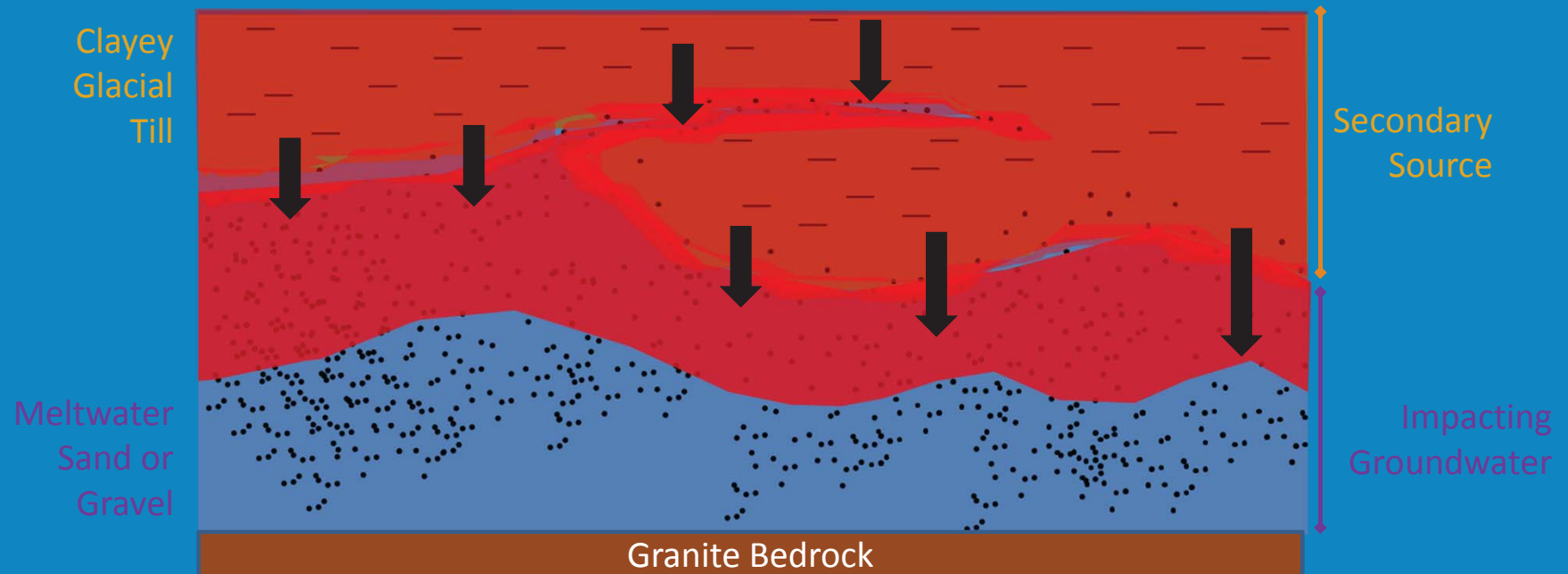
The Challenge

- Active Metal Plaiting Works
- Multiple TCE spills over decades
- Into made ground, underlying clays with sand layers. To 9mBGL.
- Considerable DNAPL onsite
- Limited signs of reductive dechlorination
- DPVE System reached asymptomatic conditions



Metal Plating Works – United Kingdom

Upon Flushing and Removal of Adsorbed Mass “Back Diffusion” Continues



MICROEMULSION

PRODUCTS



MICROEMULSION

Enhanced Anaerobic Biodegradation (Reductive Dechlorination)

WHAT IT DOES

Making **enhanced reductive dechlorination** (ERD) process possible for *in situ* remediation projects.

HOW IT WORKS

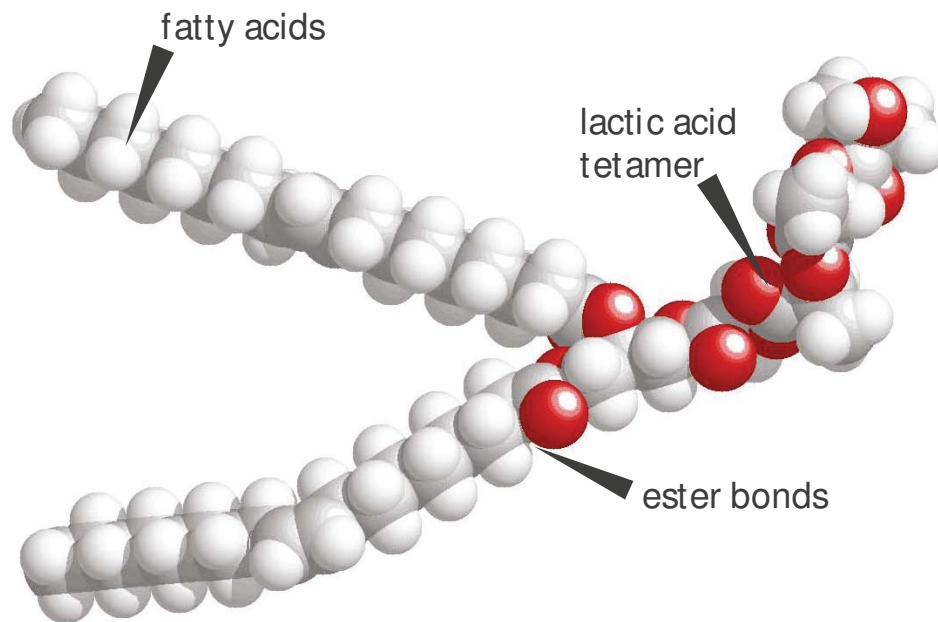
Problematic chlorinated solvents such as tetrachloroethylene (PCE) and trichloroethene (TCE), dichloroethene (DCE) and vinyl chloride (VC) in groundwater are biologically transformed into less harmful end products such as ethene.

ADVANTAGES

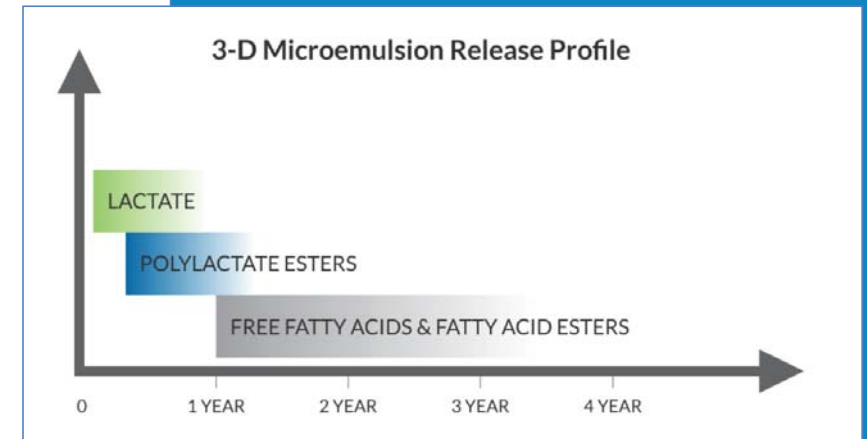
- + Propagates widely within the subsurface
- + Treats wide areas around one injection point saving time and money
- + Immediate, mid-range and long-term, controlled-release supply of organic acids

3D Microemulsion

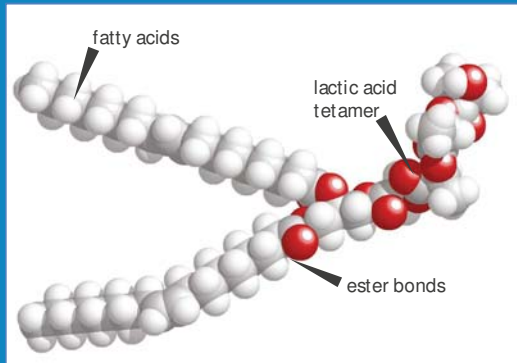
An appropriately soluble controlled release electron donor



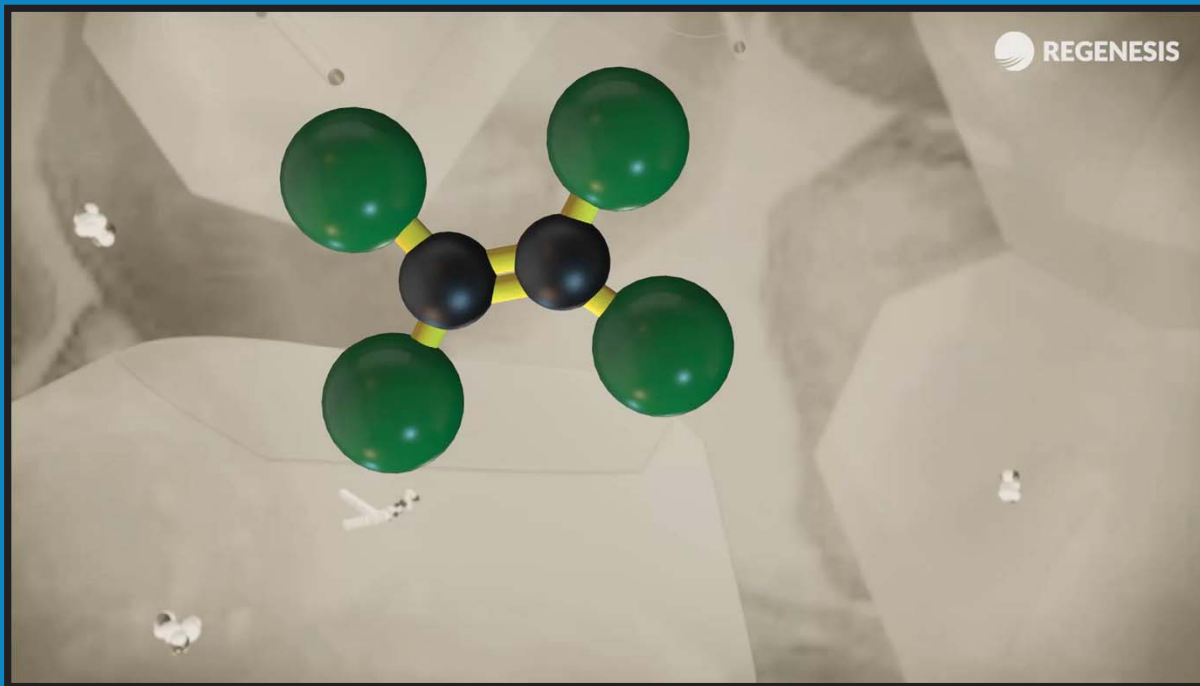
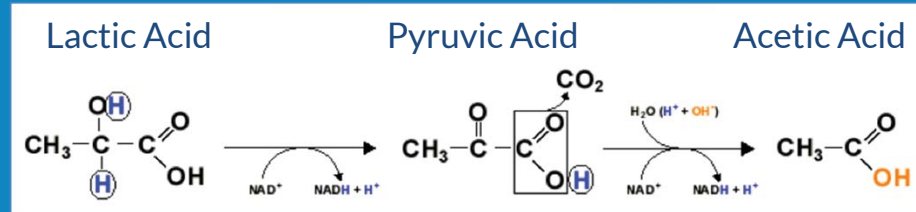
The molecular structure of 3-D Microemulsion®



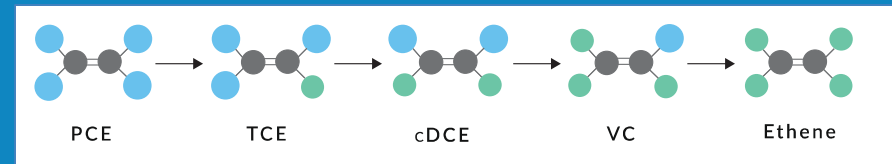
3D Microemulsion - Controlled Release of Hydrogen for up to 5 years



Dissolution



Enhanced Reductive Dechlorination



PRODUCTS



BIO-DECHLOR INOCULUM

WHAT IT DOES

Rapidly dechlorinate contaminants during *in situ* bioremediation processes.

HOW IT WORKS

Bio-Dechlor INOCULUM stimulates the rapid and complete dechlorination of compounds such as tetrachloroethene (PCE), trichloroethene (TCE), dichloroethene (DCE), and vinyl chloride (VC).

ADVANTAGES

- + Contains microbes capable of dehalogenating halomethanes (e.g. carbon tetrachloride and chloroform) and haloethanes (e.g. 1,1,1 TCA and 1,1, DCA) as well as mixtures of these halogenated contaminants.
- + Fast acting

Bioaugmentation

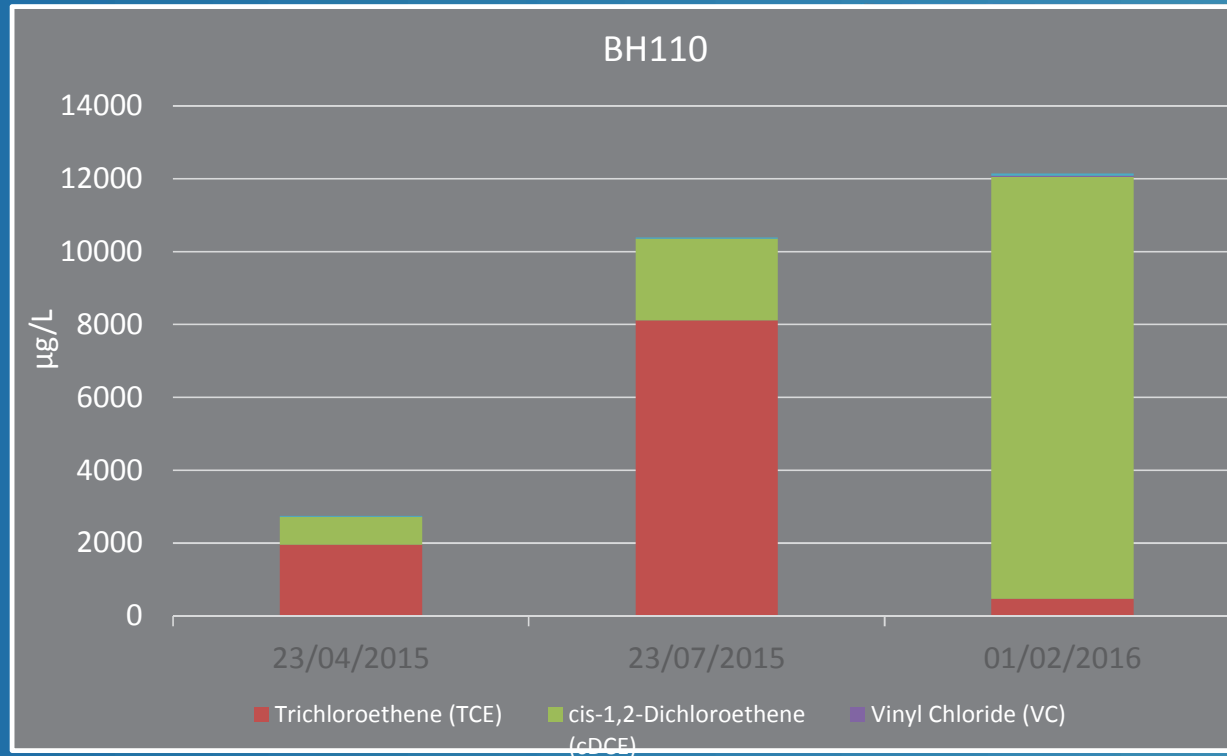
Initial Pilot Trial

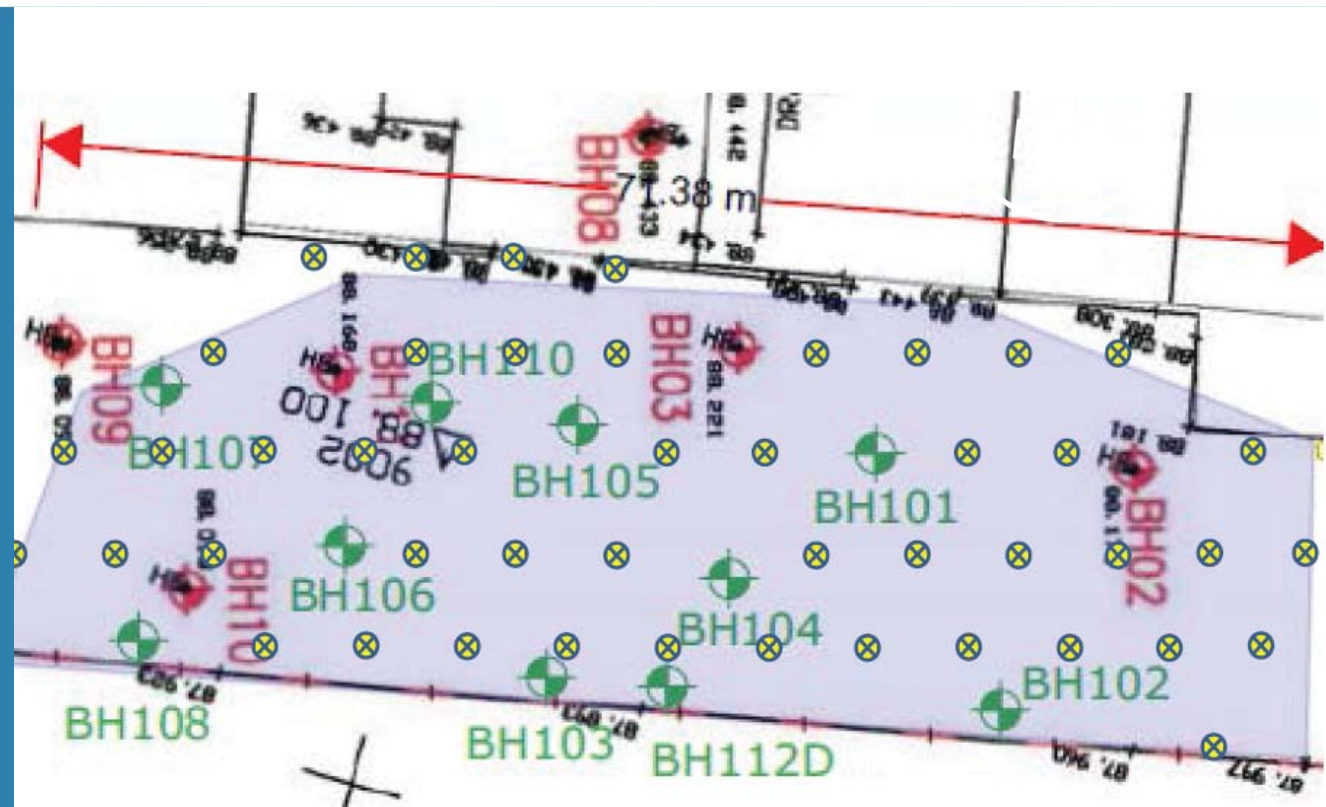
Concern about the efficacy of direct push injection

MIP Injection proved difficult on site

All parties concerned that direct push injection not possible to 9mBGL

✓ Successfully reached 9m BGL





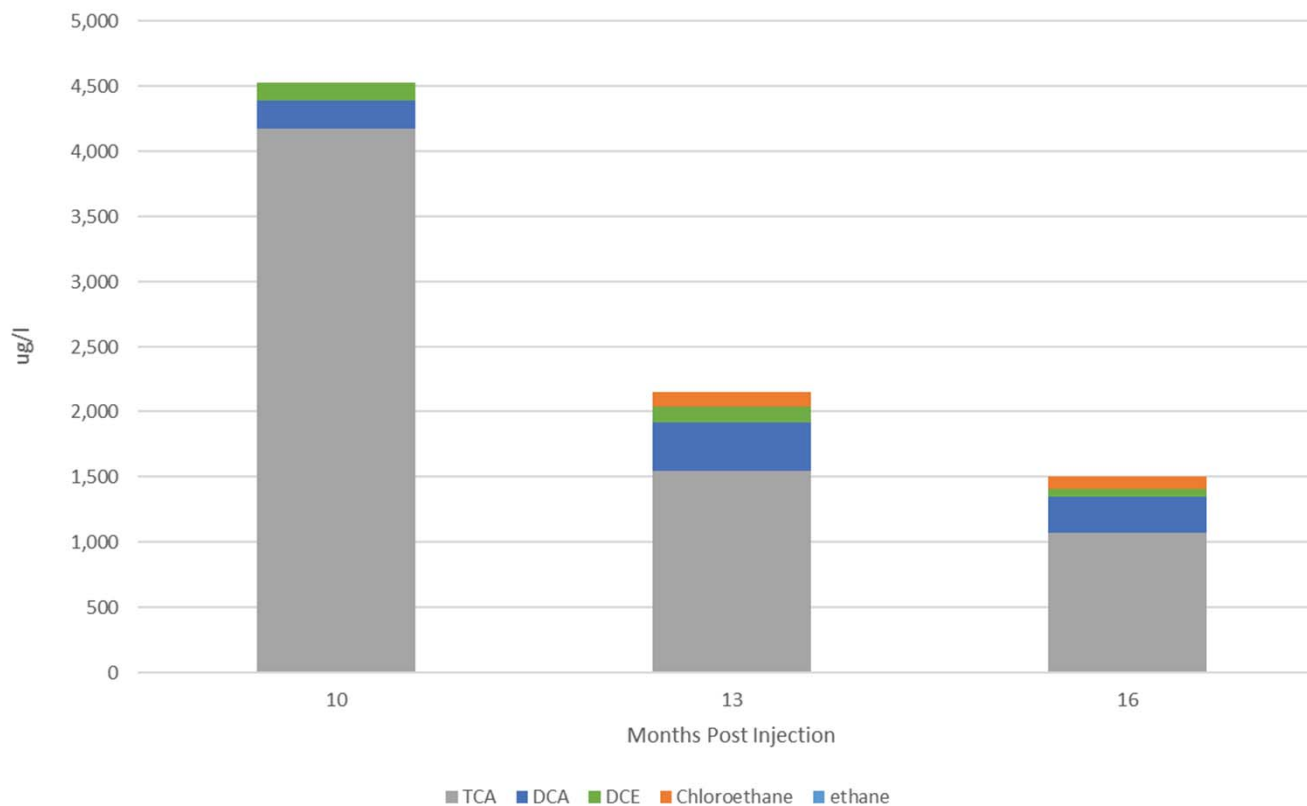
Full-scale application works
 Direct Push Injection of HRC and 3DMe
 across 60 Points

Full-scale application works

16 Months Post Monitoring.. Chlorinated Ethenes



2. Mean Concentration Distribution Over Time (Cl-Ethanes)



- Following the injection works, quarterly validation monitoring was completed.
- Post injection monitoring showed no inhibition of parent compound degradation due to the mixed halogenated compound plume.
- 98% and 99% reduction in mean concentration of TCA and TCE respectively.

Remediation across occupied sites

Is often possible and cost effective with minimal disruption

- Just because a site is occupied does not mean remediation cannot take place
- Communicating occupants expectations to the remediation contractor/ designer is key
- Continual stakeholder engagement is key to ensuring that the occupier knows what to expect and that REGENESIS understands commercial and technical limitations to the site.





Jack Shore

UK & Scandinavia District Manager

jshore@regenesiS.com

+44 7720 633930